

## DETERMINING THE IMPACT OF DIRECTIONALITY ON ROAD MARKINGS RETROREFLECTIVITY USING DYNAMIC METHOD

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**Abstract.** Road markings are an important component of delineation, intended to provide guidance and warning, to manage and regulate road traffic. In order to properly fulfil their function, road markings must be visible and it is precisely the visibility, in terms of road safety, that presents their most important characteristic. Practical tests showed that the marking visibility, or retroreflectivity, changes depending on directionality, showing higher values in the direction the marking is applied than in the opposite direction. This paper addressed the impact of road markings directionality on their retroreflectivity using the dynamic method for testing retroreflectivity. The research considered paint, thermoplastic and structural markings made of cold plastic. The results showed that the impact of directionality of paint and flat thermoplastic markings on their retroreflectivity is negligible. The average difference in retroreflectivity of renewed paint markings is 13.1 mcd/m<sup>2</sup>·lx and 11.85 mcd/m<sup>2</sup>·lx for existing paint markings, while the respective difference concerning flat thermoplastic markings is 9.60 mcd/m<sup>2</sup>·lx for renewed markings and 9.20 mcd/m<sup>2</sup>·lx for existing markings. A more significant difference was noted with structural markings made of cold plastic, namely 62.80 mcd/m<sup>2</sup>·lx for renewed markings and 49.60 mcd/m<sup>2</sup>·lx for existing markings. The results for paint and thermoplastic markings show that directionality should not be taken into consideration when evaluating their quality, which greatly facilitates and simplifies the process of testing the markings retroreflectivity. The stated results are of great importance for traffic safety and markings maintenance system.

**Keywords:** road markings, directionality, retroreflectivity, road markings materials, traffic safety, road markings management.

### Introduction

As part of a traffic control plan, road markings warn, guide and inform road users and regulate road traffic using and combining lines, signs and symbols.

Materials used for road markings can be divided according to several criteria and it is very difficult to make a distinct division. The most common division is by type of material, according to which the markings are divided into: paint markings, thermoplastic markings, plural component systems, and preformed tapes. From an environmental point of view, the materials can be divided according to the presence and type of solvents into: solvent borne, waterborne, and solvent-free (Babić *et al.* 2015). Other criteria are associated with durability, chemical composition, retroreflective performance, etc.

In order to fulfil their function, the markings must be visible in all traffic and weather conditions. The visibility of markings is linked to their retroreflective performance (night-time visibility) and visibility of markings' colour (Zhang, Wu 2006).

During daytime, road users discern road markings mainly by the colour contrast between the marking and the road surface. In general, the perception of markings is not a problem when there is a sufficient amount of light. On the other hand, during the night or in conditions of low visibility, road users perceive markings based on their night-time visibility which is a function of the luminous contrast between the road markings and the road surface (Zhang *et al.* 2010). Luminous contrast is generally determined by the road marking retroreflectivity and it has a significantly greater importance for visibility, hence also for traffic safety, than colour contrast, given that the reaction time decreases with the increase of luminous contrast. (O'Donell *et al.* 2008).

Retroreflectivity is achieved by using glass beads embedded into road markings and is represented by the coefficient of retroreflected luminance  $R_L$ . According to the European Norm EN 1436:2009, the coefficient of retroreflected luminance is defined as the ratio of the

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output surface luminance  $L$  and the input surface illuminance  $E$ , as shown by the following expression:

$$R_L = \frac{L}{E}$$

Whereas, luminance is measured in candelas per square metre [cd/m<sup>2</sup>], and illuminance in lux [lx], so that the coefficient of retroreflected luminance is measured in candelas per lux per square meter [cd/m<sup>2</sup>.lx], or in a unit more suitable for road markings and used in this paper which is milicandela per lux per square meter [mcd/m<sup>2</sup>.lx]. It can be said that the coefficient of retroreflected luminance describes the potential of materials to restore light, during the day (creating a greater contrast), but also at night (creating a larger surface luminance) and depends on a number of factors, among which the most important are: the density of beads on the material surface, bead distribution on the marking surface, the relationship between the bead size and the thickness of the marking layer, the degree of embedment, adhesion of the marking material, environmental conditions, etc. (Ščukanec 2003).

In order to ensure a satisfactory level of road markings retroreflectivity, the markings need to be periodically tested and maintained. The main objective of testing is aimed at increasing the quality and durability of markings, and thus the general road safety while optimizing the costs of installation and maintenance.

Testing the road markings retroreflective performance comprises testing the daytime and/or night-time visibility and is conducted in two ways: static testing of road markings reflectivity (daytime and night-time visibility) and dynamic testing of road markings reflectivity (night-time visibility).

This paper examined the impact of road markings directionality on their retroreflectivity using the dynamic method for testing retroreflectivity. The research considered paint markings, thermoplastic markings and markings made of cold plastic.

## 1. Overview of previous research and problem statement

Previous research associated with road markings is mostly related to markings retroreflectivity. After researching the subjective evaluations of markings night-time visibility, the authors (Graham *et al.* 1996; Loetterle *et al.* 2000; Parker, Meja 2003; Debaillon *et al.* 2007) suggest that the minimum retroreflectivity values should amount to: 100, 120, 150 and 130–140 mcd/m<sup>2</sup>.lx.

In addition to the mentioned studies aimed at determining the minimum values of retroreflectivity in dry conditions, a number of studies was conducted to gain insight into the needs of the driver in wet and rainy night conditions (Gibbons, Williams 2012; Gibbons *et al.* 2007, 2012). Based on subjective evaluations of visibility of markings made of different materials under simulated wet conditions, the authors (Gibbons, Wil-

liams 2012) propose 150 mcd/m<sup>2</sup>.lx as a minimum value of retroreflectivity. The research results (Gibbons *et al.* 2007, 2012) showed that tapes specially designed for wet conditions, as a road marking material, provide the best visibility and the greatest detection distance in mentioned conditions. Similar results have been obtained for thermoplastic materials, while paint demonstrated the worst results. The authors have also determined the existence of a log-linear relationship between the detection distance and retroreflectivity value.

Besides retroreflectivity, the basic parameter for comparison and evaluation of road marking quality is their service life or durability which has a direct influence on the visibility and the marking renewal schedule, and thus on the overall costs of maintenance. Over the past few decades, various authors have developed a number of models (regression, logarithmic, polynomial, neurofuzzy, etc.) to predict the durability of road markings (Andrady 1997; Lee *et al.* 1999; Migletz *et al.* 2001; Lindly, Wijesundera 2003; Kopf 2004; Craig *et al.* 2007; Sitzabee *et al.* 2009; Mull, Sitzabee 2012; Elwakil *et al.* 2014). Factors such as Average Annual Daily Traffic (AADT), initial retroreflectivity, material type and colour, road condition and position of the line on the road have been taken into consideration while developing the stated models.

The impact of paint road markings directionality on retroreflectivity was researched by Rasdorf *et al.* (2009). The hypothesis of this study was that glass beads have a horizontal velocity when sprayed from a pressurized dispenser, which causes more paint resin to cover one side of their surface than the other. An ideal paint application in which the glass beads are sprayed (or dropped) vertically into the paint resin is illustrated in Figure 1a, b. Alternatively, authors claim that Figure 1c, 1d show a more realistic painting scenario in which the glass beads have a horizontal velocity when they are sprayed from a moving truck traveling at a speed of 16...9 km/h. This will cause more headlight to enter and be retroreflected back from the glass beads in one direction than in the other, resulting in different retroreflectivity values.

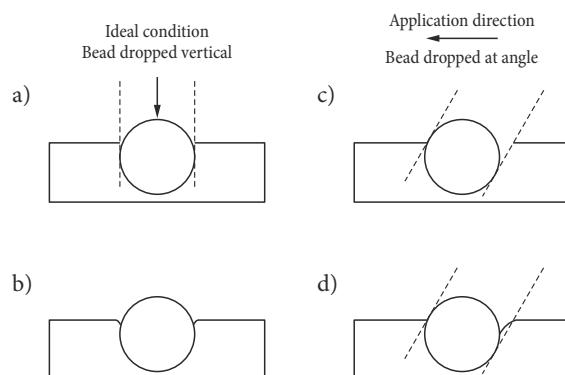


Figure 1. Different bead embedment illustration  
(Rasdorf *et al.* 2009)

The study involved measuring yellow centreline marking retroreflectivity in both directions using handheld retroreflectometer *LTL 2000* (static method) on 40 roads. Test locations were selected randomly, and the marking directionality was unknown. Measuring was conducted in the period between 1 and 23 months after the markings had been applied, and a total of 20 measurements were taken in both directions at every location. Since the directionality was unknown, an additional test was carried out in which the centreline markings were measured on 6 roads several days after application and then again 4 months later. In this case, the marking directionality was known.

Based on the results, the authors concluded that there is a significant difference in the retroreflectivity of paint markings depending on directionality and that the stated difference can be as large as 66 mcd/m<sup>2</sup>.lx. The average difference in measurements on roads where the directionality was unknown is between 15 and 30% greater in the direction the markings were applied than in the opposite direction. The analysis of the measurement results on roads where the directionality was known showed an even greater difference (as much as 50% higher values in the direction the markings were applied than in the opposite direction). The overall result is in the range of 20...30 mcd/m<sup>2</sup>.lx for older paint markings and 54...74 mcd/m<sup>2</sup>.lx for newer paint markings.

A similar research, intended to verify the stated phenomenon, was conducted by Sarasua *et al.* (2013). Yellow centrelines were examined in both directions and the results showed that, on average, waterborne markings exhibited 29.8% higher directional readings, while thermoplastic markings exhibited 9.6% higher directional readings.

The aim of this research is to examine the difference in road marking retroreflectivity depending on the directionality, using the dynamic method of testing road marking retroreflectivity. Moreover, the aim of the paper is also to expand the knowledge on the impact of directionality on the retroreflectivity of thermoplastic and cold plastic markings. It is important to note that in this research only white centrelines were examined, since according to Technical Regulations in the Republic of Croatia (Hrvatske ceste 2010) yellow lines are not used for permanent marking of roads.

## 2. Data collection methods

The data on road marking retroreflectivity used in this research were collected using a dynamic testing method which involves testing the retroreflectivity with a dynamic measuring device throughout their length. The measuring device is mounted on a vehicle and enables constant measuring of the coefficient of retroreflectivity  $R_L$  while driving, by measuring the retroreflectivity of light ray of the tested surface at an angle of 2.29°, with an inlet angle of 1.24° and at a distance of 30 m, as shown in Figure 2.

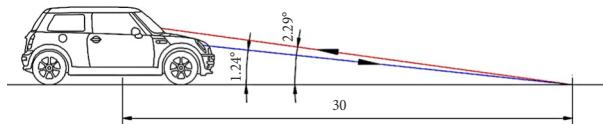


Figure 2. Illustration of the principle of night-time visibility measurement, illustration is not in scale  
(source: adapted by authors)

The data were collected by the Department of Traffic Signalling, Faculty of Transport and Traffic Sciences, University of Zagreb in 2014 and 2015 using *Zehntner ZDR 6020* dynamic retroreflectometer (Zehntner 2009) mounted on the left side of the vehicle (given that only the centreline was measured) *Mercedes-Benz Viano* model. The dynamic device was calibrated prior to every test according to the calibration procedure prescribed by the manufacturer, and the measuring interval for all measurements was 50 m<sup>1</sup>. Since the measuring range of the used retroreflectometer is ≥1000 × 880 mm, the marking was measured per every centimetre. It is precisely the greater measuring range and greater amount of collected measurements that results in a more objective representation of the quality of retroreflectivity along the entire length of the road section and presents the main advantage of the dynamic testing method over the static method. When using the static method, the measurement results may vary if the examiner moves the instrument as much as a few centimetres, precisely because of the smaller measuring area<sup>2</sup>, which can ultimately result in an unrealistic evaluation of retroreflectivity quality.

An independent testing of the accuracy of *Zehntner ZDR 6020* dynamic retroreflectometer confirmed that it is suitable for the dynamic measurement of road markings coefficient of retroreflection  $R_L$ , independent of velocity and it provides the same measuring results as a static retroreflectometer – Test Certificate No 0913-2009-05 (Zehntner 2009). In addition, the accuracy of calibration and measurement of *Zehntner ZDR 6020* used in this research was verified with a handheld retroreflectometer *Zehntner ZRM 6014* to assure the reliability of the measurement.

The research analysed the impact of directionality on the retroreflectivity of paint markings, thermoplastic markings and markings made of cold plastic. It is important to note that thermoplastic markings were performed as flat, while cold plastic markings were performed as structural.

The retroreflectivity data were collected on Croatian national roads located in different counties and constructed by various contractors using different equipment and machinery. The research involved only the white centrelines, and the directionality on every particular road was known in advance. The research com-

<sup>1</sup> Every 2 ms the device measures retroreflectivity and every 50 m reads the average retroreflectivity value of the respective interval;

<sup>2</sup> Measuring area of static instruments depends on the manufacturer, but it is around 52 × 218 mm.

prises 30 roads, of which 20 were painted, 5 were performed in thermoplastic and 5 in cold plastic. The total length of roads painted is 678 km, roads with thermoplastic applied 30.8 km and cold plastic applied 25.8 km. Retroreflectivity measurements for a particular road, in the direction the markings were applied and in the opposite direction, were taken on the same day, and the retroreflectivity data used in the analysis represent an average retroreflectivity value for all the measurements (all the 50 meter intervals) on the road.

The tests were divided into two stages. The first stage included testing the renewed markings in the period between 30 and 60 days after the markings had been applied in accordance with the applicable Technical Regulations in the Republic of Croatia (Hrvatske ceste 2010). The second stage included testing the markings on the same roads, but this time after a certain period of time when the markings were classified as the existing ones, according to the Technical Regulations (Hrvatske ceste 2010).

### 3. Results

The results of the conducted measurements have been divided into three parts according to materials used to make the markings. These results are presented in the following paragraphs.

Table 1. Results of retroreflectivity measurement in the direction of application and the opposite direction for renewed paint markings

Road No	Measuring date	Days since application	Measured length [km]	Average retroreflectivity [mcd/m <sup>2</sup> .lx]		Difference [mcd/m <sup>2</sup> .lx]	Absolute difference [mcd/m <sup>2</sup> .lx]
				direction	opposite		
1	19/09/2014	37	24.00	249	270	-21	21
2	10/09/2014	42	32.00	174	164	10	10
3	08/09/2014	46	8.00	282	286	-4	4
4	08/09/2014	46	5.00	362	385	-23	23
5	08/09/2014	44	9.00	250	263	-13	13
6	26/08/2014	39	4.00	160	174	-14	14
7	25/08/2014	51	6.00	285	276	9	9
8	25/08/2014	50	16.00	245	261	-16	16
9	18/07/2014	33	47.00	357	330	27	27
10	06/07/2014	45	134.00	292	297	-5	5
11	09/05/2014	32	7.00	294	290	4	4
12	04/07/2014	52	27.00	336	325	11	11
13	04/07/2014	55	90.00	324	318	6	6
14	19/09/2014	36	6.00	289	277	12	12
15	19/09/2014	37	30.00	264	279	-15	15
16	18/07/2014	35	31.00	291	274	17	17
17	19/09/2014	40	56.00	252	261	-9	9
18	18/09/2014	44	38.00	271	259	12	12
19	04/07/2014	40	86.00	298	285	13	13
20	06/07/2014	42	22.00	386	365	21	21
Average			678.00	283.05	281.95	-	13.10

<sup>3</sup> According to Zehntner's Test Certificate, error of dynamic retroreflectometer Zehntner ZDR 6020 is at most +(3.5...5.3)%.

Table 2. Results of retroreflectivity measurement in the direction of application and the opposite direction for existing paint markings

Road No	Measuring date	Days from the first measurement	Measured length [km]	Average retroreflectivity [mcd/m <sup>2</sup> .lx]		Difference [mcd/m <sup>2</sup> .lx]	Absolute difference [mcd/m <sup>2</sup> .lx]
				direction	opposite		
1	15/04/2015	208	24.00	113	129	-16	16
2	05/05/2015	237	32.00	74	69	5	5
3	22/04/2015	226	8.00	174	160	14	14
4	22/04/2015	226	5.00	226	242	-16	16
5	22/04/2015	226	9.00	146	139	7	7
6	04/05/2015	251	4.00	61	50	11	11
7	27/04/2015	245	6.00	121	114	7	7
8	27/04/2015	245	16.00	99	111	-12	12
9	29/03/2015	254	47.00	174	156	18	18
10	24/03/2015	261	134.00	145	151	-6	6
11	02/04/2015	328	7.00	160	169	-9	9
12	07/04/2015	277	27.00	231	224	7	7
13	07/04/2015	277	90.00	163	157	6	6
14	02/05/2015	225	6.00	137	129	8	8
15	02/05/2015	225	30.00	122	141	-19	19
16	02/05/2015	288	31.00	141	129	12	12
17	02/05/2015	225	56.00	116	101	15	15
18	03/05/2015	227	38.00	139	118	21	21
19	02/05/2015	302	86.00	165	178	-13	13
20	26/03/2015	263	22.00	241	226	15	15
Average			678.00	147.40	144.65	-	11.85

demonstrate that the difference in retroreflectivity measured in the direction the markings were applied and in the opposite direction insignificantly changes over time.

### 3.2. Thermoplastic markings

Given that thermoplastic markings are relatively poorly represented on the Croatian roads, the amount of data was limited and only 5 roads were examined in total length of 30.80 km. The testing procedure was identical to the one used with paint markings, and only flat thermoplastic markings were tested.

Table 3 presents the results of retroreflectivity measurements in the direction of application and the opposite direction for thermoplastic markings in renewed condition, that is, in the period between 30 and 60 days

after the application. The results indicate that the average absolute difference in retroreflectivity measured in the direction the renewed thermoplastic markings were applied and in the opposite direction is 9.60 mcd/m<sup>2</sup>.lx. The stated difference, as with paint markings, is negligible and can be attributed to an error by the dynamic retroreflectometer.

Measurements of the existing markings were taken after 200 days. Exceptionally, on two roads the measurements were taken after 500 days. Table 4 shows that the difference between the retroreflectivity in the direction of application and in the opposite direction for the existing thermoplastic markings is the same as in the initial measurement, and the average absolute difference is 9.20 mcd/m<sup>2</sup>.lx.

Table 3. Results of retroreflectivity measurement in the direction of application and the opposite direction for renewed thermoplastic markings

Road No	Measuring date	Days since application	Measured length [km]	Average retroreflectivity [mcd/m <sup>2</sup> .lx]		Difference [mcd/m <sup>2</sup> .lx]	Absolute difference [mcd/m <sup>2</sup> .lx]
				direction	opposite		
1	05/03/2014	42	16.70	326	338	-12	12
2	06/04/2014	34	6.30	317	309	8	8
3	19/03/2015	36	1.50	316	310	6	6
4	29/03/2015	40	1.30	327	319	8	8
5	26/02/2015	46	5.00	373	359	14	14
Average			30.80	331.80	327.00	-	9.60

Table 4. Results of retroreflectivity measurement in the direction of application and the opposite direction for existing thermoplastic markings

Road No	Measuring date	Days from the first measurement	Measured length [km]	Average retroreflectivity [mcd/m <sup>2</sup> .lx]		Difference [mcd/m <sup>2</sup> .lx]	Absolute difference [mcd/m <sup>2</sup> .lx]
				direction	opposite		
1	11/09/2015	555	16.70	139	139	0	0
2	05/10/2015	547	6.30	146	159	-13	13
3	13/11/2015	239	1.50	159	146	13	13
4	13/11/2015	229	1.30	151	142	9	9
5	18/11/2015	265	5.00	289	278	11	11
Average			30.80	176.80	172.80	-	9.20

### 3.3. Cold Plastic Markings

In addition to thermoplastic markings, as previously stated, the research also included 5 roads with cold plastic structural markings. The total length of the respective roads is 25.80 km. The testing procedure was the same as in the previous two cases.

Table 5 shows the results of retroreflectivity testing in the direction of application and in the opposite direction for structural markings made of cold plastic in a renewed condition, that is, in the period between 30 and 60 days after application. The average absolute difference in retroreflectivity is in this case significant and amounts to 62.80 mcd/m<sup>2</sup>.lx. Also, the results show that in some cases the retroreflectivity in the direction of application is higher than in the opposite direction, while in other cases it is vice-versa, and such differences can amount to as much as 133 mcd/m<sup>2</sup>.lx.

Table 6 presents test results for markings made of cold plastic in the period between 100 and 500 days. The results, same as with renewed cold plastic markings, indicate a significant difference in retroreflectivity, whose average absolute difference amounts to 49.60 mcd/m<sup>2</sup>.lx. Even though the differences are somewhat smaller with respect to the initial measurement, it can be concluded that the difference is maintained over time. On top of that, in some cases the retroreflectivity in the direction of application is higher than in the opposite direction, while in other cases it is vice-versa.

Significant differences in retroreflectivity in the direction of application and in the opposite direction occur due to the marking structure. As shown in Figure 3, the tested structural markings consist of a number of irregular 'bumps' containing glass beads. Due to irregular structure of the 'bumps', during application the glass

Table 5. Results of retroreflectivity measurement in the direction of application and the opposite direction for renewed structural markings made of cold plastic

Road No	Measuring date	Days since application	Measured length [km]	Average retroreflectivity [mcd/m <sup>2</sup> .lx]		Difference [mcd/m <sup>2</sup> .lx]	Absolute difference [mcd/m <sup>2</sup> .lx]
				direction	opposite		
1	06/10/2014	45	12.00	578	546	32	32
2	04/05/2014	37	7.00	527	583	-56	56
3	31/10/2014	39	1.00	589	621	-32	32
4	09/09/2014	41	5.00	443	504	-61	61
5	05/07/2015	49	0.80	587	454	133	133
Average			25.80	544.80	541.60	-	62.80

Table 6. Results of retroreflectivity measurement in the direction of application and the opposite direction for existing structural markings made of cold plastic

Road No	Measuring date	Days from the first measurement	Measured length [km]	Average retroreflectivity [mcd/m <sup>2</sup> .lx]		Difference [mcd/m <sup>2</sup> .lx]	Absolute difference [mcd/m <sup>2</sup> .lx]
				direction	opposite		
1	08/09/2015	337	12.00	378	353	25	25
2	08/09/2015	492	7.00	297	358	-61	61
3	27/09/2015	331	1.00	362	388	-26	26
4	27/09/2014	383	5.00	348	391	-43	43
5	13/11/2015	131	0.80	584	491	93	93
Average			25.80	393.80	396.20	-	49.60

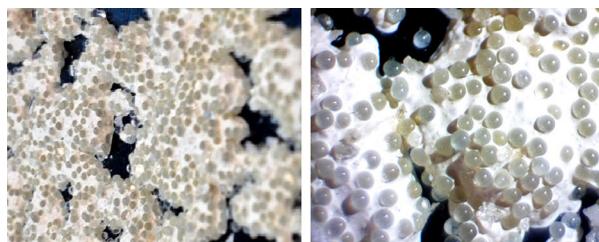


Figure 3. Illustration of a cold plastic structural marking (laboratory sample)

beads fall on all sides of the marking structure, which makes it possible to sometimes have more beads in the direction of application and other times in the opposite direction, resulting in a difference in retroreflectivity.

### Conclusions

The results of the conducted research show that the difference in retroreflectivity of paint white centrelines measured in the direction of application and in the opposite direction is negligible and pertains to the domain of dynamic device error. Measurements were taken in two stages. In the first stage, the markings were measured in the period between 30 and 60 days after the application – in accordance with the Technical Regulations in the Republic of Croatia (Hrvatske ceste 2010), while the second stage involved measuring the markings more than 200 days after the application.

The results also indicate consistency, given that the average absolute difference with the renewed (new) markings amounted to 13.10, and for the existing markings (more than 200 days after the application) it was 11.85 mcd/m<sup>2</sup>.lx.

Generally, retroreflectivity is slightly higher in the direction of application than in the opposite direction. This can be explained by the fact that not all of the glass beads are sprayed vertically into the road marking material, as they have a horizontal velocity when sprayed from a pressurized dispenser, which can cause more paint covering one side of their surface than the other. With the improved application technology, as well as chemical coating around glass beads which allows road marking material to ‘climb’ to a certain extent on the glass bead, this difference in retroreflectivity for flat markings is negligible as results of this study show.

These results are in contradiction with the results of the studies (Rasdorf *et al.* 2009; Sarasua *et al.* 2013) which reported significant differences in road markings retroreflectivity depending on directionality. The authors in (Rasdorf *et al.* 2009; Sarasua *et al.* 2013) conducted their research using a handheld retroreflectometer, that is, the static method. The problem with the static method is a relatively small measuring range of the handheld retroreflectometer, so even a small displacement of the device on the marking may result in obtaining different retroreflectivity values. When examining the impact of directionality on retroreflectivity, the said problem can well affect the results because it is very difficult to set the device in the exact spot in both directions in order to

obtain accurate results. On the other hand, the dynamic retroreflectometer measuring range takes into consideration the entire width and length of the markings, which ultimately provides more objective results of the measured marking retroreflectivity quality. Based on the quantity of measured kilometres and obtained results, it can be concluded that there is no difference in paint markings retroreflectivity measured in the direction of application and in the opposite direction.

The results concerning the impact of directionality on thermoplastic flat markings retroreflectivity show a similar negligible difference. The tests were conducted in the same manner as with paint markings, which means that the markings were initially tested in the period between 30 and 60 days and then after 200 days, with an exception of two roads that were examined after 500 days. The average absolute difference in retroreflectivity of thermoplastic flat markings in the direction of application and in the opposite direction is 9.60 mcd/m<sup>2</sup>.lx. The obtained results are consistent with the fact that thermoplastic materials have the same retroreflectivity directionality property as paint (Rasdorf *et al.* 2009).

However, the results for the structural cold plastic showed that the impact of directionality on the retroreflectivity is significant and that the difference between the direction of application and the opposite direction may even amount to more than 100 mcd/m<sup>2</sup>.lx. The average absolute difference on 25.8 km of examined markings is 62.80 mcd/m<sup>2</sup>.lx for renewed markings and 49.60 mcd/m<sup>2</sup>.lx for existing markings.

The above results may be explained as a consequence of the marking structure. Structural markings consist of a number of irregular ‘bumps’ containing glass beads. Due to irregular structure of the ‘bumps’, during application the glass beads fall on all sides of the marking structure, which makes it possible to sometimes have more beads in the direction of application and other times in the opposite direction, resulting in a difference in retroreflectivity.

In order to statistically validate the research results, a paired *t*-test was conducted for each material from the data provided in Tables 1–6. The null hypothesis indicates that the difference in arithmetic means of two groups of data, in this case the mean value of retroreflection in the direction of application (one data group) and in the opposite direction (second data group), is statistically insignificant. The alternative hypothesis presents a case with a statistically significant difference between the two groups of data. The hypothesized mean difference of the *t*-test was 0 and the significance level  $\alpha$  was set at 0.05.

As shown in Table 7, *p*-value for any of the three examined materials, regardless of the state of the marking, is higher than  $\alpha$ , which means that the null hypothesis is confirmed and that there is no statistically significant difference between retroreflectivity measured in the direction of application and in the opposite direction.

Therefore, the research clearly shows that the impact of directionality of paint and flat thermoplastic markings on their retroreflectivity is negligible and that

directionality should not be taken into consideration for quality testing and evaluation of the respective markings, which greatly facilitates and simplifies the marking retroreflectivity testing procedure.

Table 7. *t*-test results

Material	State of the marking	Average retroreflectivity [mcd/m <sup>2</sup> .lx]		<i>p</i> -value
		direction	opposite	
paint	renewed	283.05	281.95	0.94888
	existing	147.04	144.65	0.85738
thermoplastic	renewed	331.80	327.00	0.74440
	existing	176.80	172.80	0.92030
cold plastic	renewed	544.80	541.60	0.93881
	existing	393.80	396.20	0.96648

Even though *t*-test does not result in a statistically significant difference, the absolute mean difference in retroreflectivity values depending on directionality is evident with structural markings made of cold plastic, amounting to 62.80 mcd/m<sup>2</sup>.lx for renewed markings and 49.60 mcd/m<sup>2</sup>.lx for existing markings.

As an extension of this paper, it is suggested to conduct a detailed research of the impact of directionality on structural marking retroreflectivity, both for thermoplastic and cold plastic markings. A more extensive research would provide a clear insight into the impact of directionality on structural marking retroreflectivity, which would result in a redefinition of protocols and methods for testing and evaluating the markings. Furthermore, investigating the impact of various structure design on the difference in retroreflectivity in the direction of application and the opposite direction would enable defining, from that point of view, an optimal structure.

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